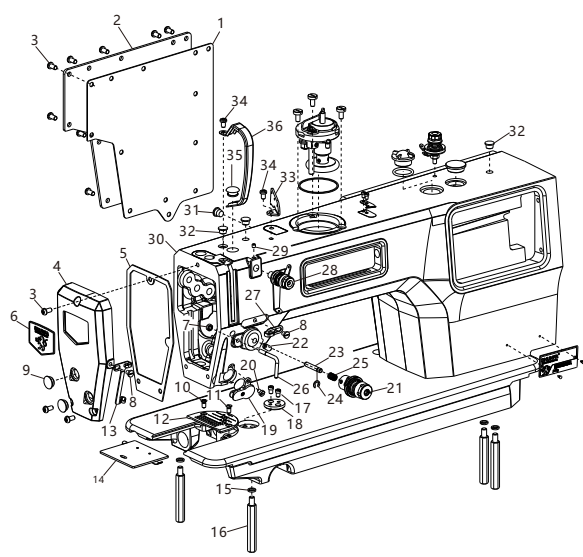
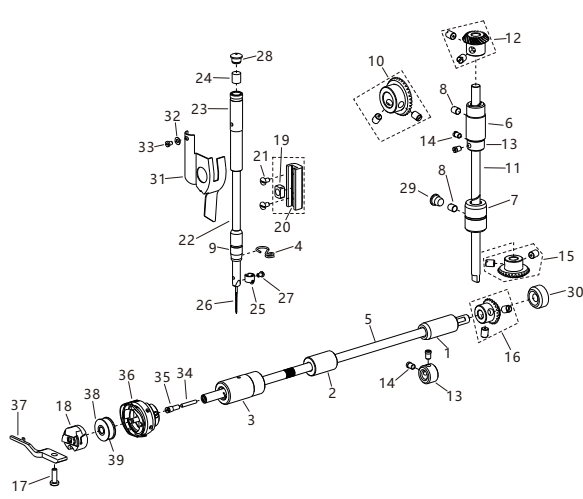


1. 机壳分组件/Machine frame&miscellaneous cover components



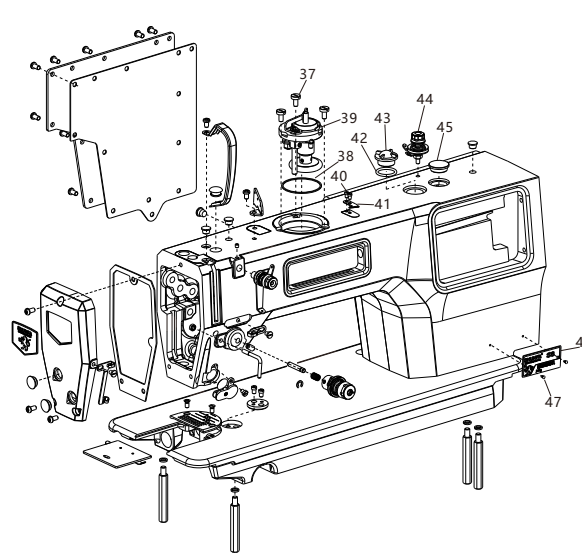
序号 Ref.No.	物料号 Part.No.	名称 Name	Description	数量 Q'ty	备注 Remark
1	11.002.00014	后窗板垫	Side plate gasket	1	
2	20.02.01.00012	后盖板	Side plate	1	
3	17.02.00102	螺钉	Screw	16	
4	20.02.01.00011	面板	Face plate	1	
5	11.002.00017	面板垫	Face plate gasket	1	
6	15.03.00009	商标牌	Trademark	1	
7	17.04.00019	六角螺母	Nut SM11/64"×40 L=3	1	
8	17.02.00083	螺钉	Screw SM11/64"×40 L=6	2	
9	11.001.00027	橡胶圈Φ9.9	Rubber plug	2	
10	17.02.00279	螺钉	Screw SM11/64"×40 L=9	1	
11	17.02.00095	螺钉	Screw SM11/64"×40 L=8.5	1	
12	11.002.00008	针板	Needle plate	1	
13	11.002.00002	左线钩	Arm thread guide left	1	
14	11.001.00026	推板组件	Side plate ASM	1	
15	17.05.00077	标准型弹簧垫圈5	Washer	4	
16	11.000.00001	底板支柱	Bed screw stud	4	
17	17.02.00104	螺钉	Screw SM11/64"×40 L=5.5	2	
18	1002A00002	卷边器座	Ruler plate	1	
19	11.002.00010	电子夹线器组件	Electromagnet	1	
20	17.01.00121	螺钉	Screw M4 L=5	1	
21	11.002.00004	夹线器组件	Thread take-up device	1	
22	17.01.00139	螺钉	Screw M6 L=10	1	
23	11.001.00062	松线辅助钉	Tension release supporting pin	1	
24	17.05.00015	开口挡圈4	Side plate gasket	1	
25	11.001.00063	松线辅助弹簧	Spring	1	
26	11.002.00001	缓线钩	Slow line hook	1	
27	11.001.00003	右线钩	Arm thread guide right	1	
28	11.002.00006	小夹线器部件	Thread take-up device	1	
29	17.01.00120	螺钉	Screw M4 L=4	1	
30	19.04.01.00028	机壳组件	Chassis	1	
31	11.001.00008	橡胶塞Φ8.8	Rubber plug	1	
32	11.001.00009	橡胶塞Φ8.5	Rubber plug	3	
33	11.002.00005	三眼过线板	Thread tension guide	1	
34	17.02.00081	螺钉	Screw SM3/16"×28 L=6	2	
35	11.001.00012	橡胶塞Φ12.5	Rubber plug	1	
36	11.002.00009	挑线杆防护罩	Thread take-up lever cover	1	

3. 针杆、勾线分组件/Needle bar &Hook of driving shaft components



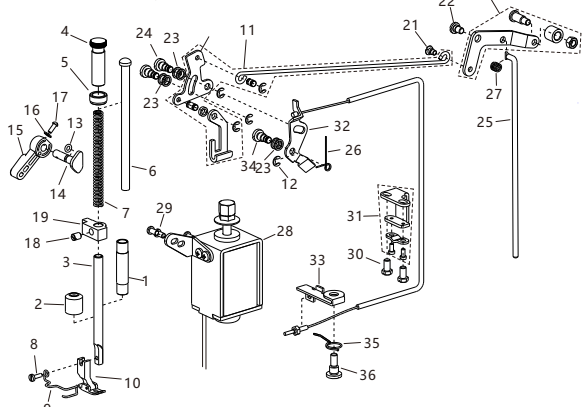
序号 Ref.No.	物料号 Part.No.	名称 Name	Description	数量 Q'ty	备注 Remark
1	11.001.00043	下轴后轴承套	Bearing support	1	
2	11.002.00029	下轴中套	Bearing support	1	
3	11.002.00030	下轴前轴承套	Bearing support	1	
4	11.001.00048	针杆下轴衬套线钩	Needle bar thread guide	1	
5	11.010.00013	下轴	Hook driving shaft	1	
6	11.002.00033	变轴上轴套	Bearing support	1	
7	11.002.00032	变轴下轴套	Bearing support	1	
8	17.02.00071	螺钉	Screw SM15/64"×28 L=7	2	
9	11.000.00020	针杆下轴衬套	Bearing support	1	
10	11.002.00034	螺钉	Screw SM1/4×40" L=8	1	
11	11.002.00111	竖轴	Upright shaft	2	
12	11.002.00037	竖轴上伞齿轮	Gear	1	
13	11.002.00036	螺钉	Screw SM1/4×40" L=8	2	
14	17.02.00009	挡圈	Thrust collar	2	
15	11.002.00035	螺钉	Screw SM1/4"×28 L=4	4	
16	11.002.00039	变轴下伞齿轮	Gear	1	
17	11.002.00038	下轴伞齿轮	Gear	1	
18	17.02.00047	螺钉	Screw SM1/4×40" L=8	2	
19	11.002.00041	梭壳	Bobbin case	1	
20	11.001.00134	滑块槽	Slider	1	
21	11.001.00129	滑块导轨	Guide rail	1	
22	17.02.00103	螺钉	Screw SM9/64"×40 L=7.5	2	
23	11.001.00049	针杆	Needle bar	1	
24	11.002.00039	针杆上衬套	Bearing support	1	
25	11.001.00051	毛毡	Wool felt	1	
26	11.000.00033	针杆线钩	Needle bar thread guide	1	
27	17.02.00043	螺钉	Screw SM1/8"×44 L=4	1	
28	11.001.00052	橡胶圈Φ8.4	Rubber plug	1	
29	11.001.00008	橡胶圈Φ8.8	Rubber plug	1	
30	11.001.00011	橡胶圈Φ20.9	Rubber plug	1	
31	11.001.00014	面部防油板	Oil stopper	1	
32	17.05.00070	平垫圈3	Washer	1	
33	17.02.00106	螺钉	Screw SM1/8"×44 L=4	1	
34	11.000.00065	下轴限油芯	Oil wick	1	
35	17.02.00004	限油螺钉	Screw SM3/16"×40 L=13	1	
36	11.002.00040	7.94BOTR旋梭	Hook 7.94BTR	1	
37	11.001.00054	旋梭定位钩	Positioning finger	1	
38	11.000.00070	梭芯	Bobbin	1	
39		缝包线	Thread	1	

1. 机壳分组件/Machine frame&miscellaneous cover components



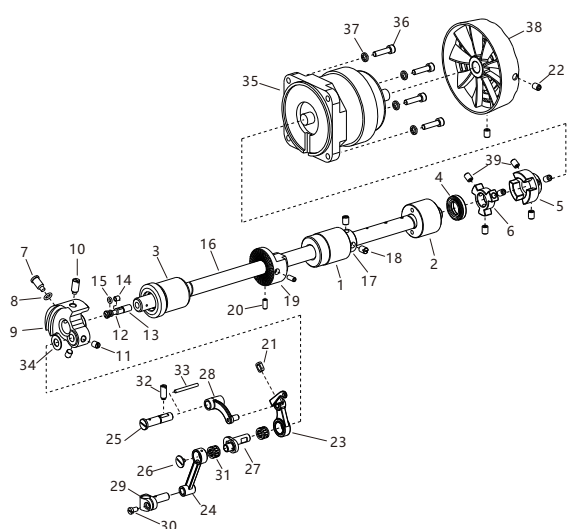
序号 Ref.No.	物料号 Part.No.	名称 Name	Description	数量 Q'ty	备注 Remark
37	17.01.00109	螺钉	Screw M5 L=10	3	
38	11.001.00019	绕线圈密封垫	Gasket	1	
39	11.002.00007	绕线圈组件	Bobbin wider ASM	1	
40	17.02.00269	螺钉	Screw SM9/64"×40 L=4.5	2	
41	11.001.00006	割线刀	Thread cutter	1	
42	11.001.00120	O型圈Φ24.5	O-ring	1	
43	11.001.00119	油圈	Oil window	1	
44	11.002.00016	底线夹线器组件	Thread take-up device	1	
45	11.001.00013	橡胶圈Φ20.5	Rubber plug	1	
46	15.03.00008	型号牌	Trademark	1	
47	15.03.00062	标准螺钉2.5	Rivet	2	

4. 压脚分组件/Hang Lifter Components



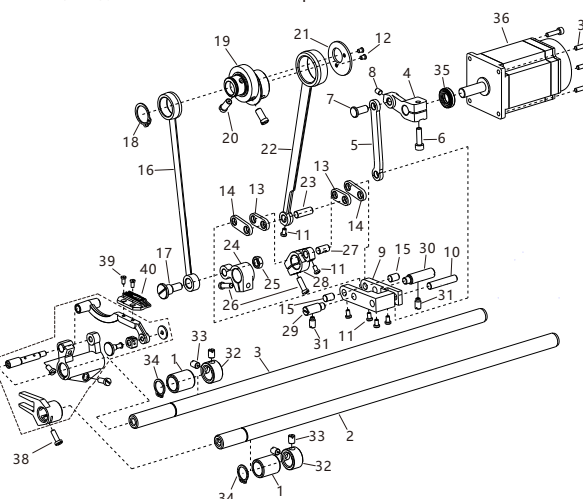
序号 Ref.No.	物料号 Part.No.	名称 Name	Description	数量 Q'ty	备注 Remark
1	11.002.00042	压杆衬套	Bearing support	1	
2	11.001.00067	压杆防油套	Oil proof sleeve	1	
3	11.001.00066	压杆	Pressure rod	1	
4	11.001.00072	调压螺钉	Screw SM1/2"×28 L=41	1	
5	11.001.00073	调压螺母	Nut SM1/2"×28 L=8	1	
6	11.001.00070	调压弹簧	Pressure rod	1	
7	11.001.00071	调压簧	Spring	1	
8	17.02.00064	螺钉	Screw SM9/64"×40 L=11	1	
9	11.001.00069	护脚架	Protect shelf	1	
10	11.002.00108	压脚	Presser foot ASM.	1	
11	11.029.00001	抬压脚前杆杆衬套	Lifting lever link	1	
12	11.002.00007	抬压脚前杆杆	Lifting lever	1	
13	11.002.00008	压脚升降板	Plate	1	
14	11.002.00009	抬压脚拉杆	Lifting lever connectin	1	
15	11.002.00054	针距连杆	Pin	1	
16	17.01.00168	螺钉	Screw M5 L=18	1	
17	11.001.00075	前杆杆销	Pin	1	
18	11.001.00076	前杆杆长销套	Pin sleeve	1	
19	11.002.00056	开口挡圈5	Pin sleeve	2	
20	11.002.00057	开口挡圈5	Pin sleeve	3	
21	11.000.00013	O型圈	O-ring	1	
22	11.002.00046	压脚板手凸轮	Trigger cam	1	
23	11.002.00047	压脚板手	Cam	1	
24	11.002.00047	平垫圈	Washer	1	
25	17.02.00085	螺钉	Screw SM9/64"×40 L=9.5	1	
26	17.02.00089	螺钉	Screw SM1/4"×40 L=8	1	
27	11.001.00066	压杆导架	Presser guide bar bracket	1	
28	11.002.00050	抬压脚后杆杆衬套	Lifting lever link	1	
29	11.002.00051	抬压脚后杆杆	Lifting lever connecting rod	1	
30	11.002.00052	平垫圈8	Washer	1	
31	11.000.00050	送料偏心轮盖板	Thrust cover	1	
32	11.002.00053	送料连杆	Connecting rod	1	
33	11.001.00091	送料连杆销	Pin	1	
34	11.001.00100	抬压后曲柄	Lifting rocker	1	
35	17.04.00018	六角螺母	Nut SM1/4"×40 L=4.5	1	
36	17.02.00055	螺钉	Screw SM3/16"×28 L=15	1	
37	11.001.00098	送料曲柄销	Pin	1	
38	17.02.00093	送料曲柄	Feed rocker	1	
39	11.001.00104	摆动板左销	Pin	1	
40	11.001.00105	摆动板右销	Pin	1	
41	17.02.00082	螺钉	Screw SM15/64"×28 L=10.5	2	
42	11.000.00075	抬压送料轴挡圈	Thrust collar	1	
43	17.02.00089	螺钉	Screw SM1/4"×28 L=8	4	
44	17.05.00058	压板	Snap ring	2	
45	11.002.00058	油封用挡圈15	Oil seal	1	
46	18.01.02.00012	针距电机	Motor	1	
47	17.01.00129	螺钉	Screw M4 L=16	4	
48	17.02.00097	螺钉	Screw SM11/64"×40 L=10.5	1	
49	11.000.00082	送料牙	Feed dog	1	
50	17.02.00098	螺钉	Screw SM1/8"×44 L=6	2	

2. 上轴、挑线分组件/Main shaft&thread take-up components



序号 Ref.No.	物料号 Part.No.	名称 Name	Description	数量 Q'ty	备注 Remark
1	11.002.00021	上轴中轴套	Bearing support	1	
2	11.002.00023	上轴后轴套	Bearing support	1	
3	11.002.00022	上轴前轴套	Bearing support	1	
4	11.001.00032	油封Φ15	Oil seal	1	
5	11.003.00011	外联轴器	Coupling	1	
6	11.003.00010	内联轴器	Coupling	1	
7	17.02.00078	螺钉	Screw SM9/32"×28 L=14.5	1	
8	11.000.00038	O型圈	O-ring	1	
9	11.002.00025	针杆曲柄	Counter weight	1	
10	17.02.00077	螺钉	Screw SM9/32"×28 L=16	1	
11	17.02.00071	螺钉	Screw SM15/64"×28 L=7	1	
12	11.000.00039	曲柄油量调节阀	Adjusting pin	1	
13	11.002.00026	曲柄油量限制毡	Felt	1	
14	11.011.00002	曲柄油量调节阀套	Sleeve of adjusting pin	1	
15	11.000.00038	O型圈	O-ring	1	
16	11.010.00009	上轴	Main shaft	1	
17	11.002.00027	上轴挡圈	Thrust collar	1	
18	17.02.00089	螺钉	Screw SM1/4"×40 L=8	2	
19	11.002.00117	绕线器驱动轮	Wheel	1	
20	17.02.00261	螺钉	Screw SM11/64"×40 L=10	2	
21	11.001.00039	挑线杆防油套	Oil resistant cover	1	
22	17.01.00113	螺钉	Screw M6 L=8	8	
23	11.002.00094	挑线杆	Electromagnet	1	
24	11.002.00098	针杆连杆	Needle bar crank rod	1	
25	11.002.00099	较链轴	Thread take-up crank shaft	1	
26	11.002.00100	螺钉	Screw SM9/64"×40 L=6	1	
27	11.002.00095	挑线柄	Needle bar crank	1	
28	11.002.00097	挑线连杆	Thread take-up bar	1	
29	11.002.00096	针杆连接柱	Needle bar holder	1	
30	17.02.00129	螺钉	Screw SM9/64"×40 L=6	1	
31	17.06.00001	轴承	Bearing	2	
32	17.02.00079	螺钉	Screw SM15/64"×28 L=15	1	
33	16.05.00023	挑线连杆衬油线	Oil thread	1	
34	11.001.00038	针距曲柄护板	Protective plate	1	
35	18.01.02.00010	上轴电机	Motor	1	
36	17.01.00113	螺钉	Screw M5 L=20	4	
37	17.05.00077	弹簧垫圈	washer	4	
38	20.02.01.00013	手轮	Head wheel	1	
39	17.01.00113	螺钉	Screw M6 L=8	8	

5. 送料分组件/Feed Mechanism Components



序号 Ref.No.	物料号 Part.No.	名称 Name	Description	数量 Q'ty	备 注 Remark
1	11.001.00077	前轴套	Bearing support	2	
2	11.001.00076	抬压轴	Feed driving shaft	1	
3	11.001.00075	送料轴	Feed driving shaft	1	
4	11.002.00089	针距曲柄	rocker	1	
5	11.002.00054	针距连杆	Link	1	
6	17.01.00168	螺钉	Screw M5 L=18	1	
7	11.002.00055	针距电机曲柄销	Pin	1	
8	17.01.00117	螺钉	Screw M5 L=6	1	
9	11.002.00056	摆动座	Feed adjusting	1	
10	11.002.00057	摆动座销	Pin	1	
11	17.02.00084	螺钉	Screw SM9/64"×40 L=5	6	
12	17.02.00270	螺钉	Screw SM9/64"×40 L=6	2	
13	11.001.00096	短连接板	Short link	2	
14	11.001.00095	长连接板	Short link	2	
15	11.001.00094	摆动板销	Pin	2	
16	11.001.00092	抬压连杆	Connecting rod	1	
17	17.02.00094	螺钉	Screw SM9/32"×28 L=22	1	
18	17.05.00007	轴用弹性挡圈20	Snap ring	1	
19	11.002.00110	送料偏心轮	Feed drive eccentric cam	1	
20	17.02.00096	螺钉	Screw SM1/4"×40 L=13	2	
21	11.000.00050	送料偏心轮盖板	Thrust cover	1	
22	11.002.00053	送料连杆	Connecting rod	1	
23	11.001.00091	送料连杆销	Pin	1	
24	11.001.00100	抬压后曲柄	Lifting rocker	1	
25	17.04.00018	六角螺母	Nut SM1/4"×40 L=4.5	1	
26	17.02.00055	螺钉	Screw SM3/16"×28 L=15	1	
27	11.001.00098	送料曲柄销	Pin	2	
28	11.001.00099	送料曲柄	Feed rocker	1	
29	11.001.00104	摆动板左销	Pin	1	
30	11.001.00105	摆动板右销	Pin	1	
31	17.02.00082	螺钉	Screw SM15/64"×28 L=10.5	2	
32	11.000.00075	抬压送料轴挡销	Thrust collar	1	
33	17.02.00089	螺钉	Screw SM1/4"×28 L=8	4	
34	17.05.00008	轴用弹性挡圈15	Snap ring	2	
35	11.002.00058	送料销10	Oil seal	1	
36	18.01.02.00012	针距电机	Motor	1	
37	17.01.00129	螺钉	Screw M4 L=16	4	
38	17.02.00097	螺钉	Screw SM11/64"×40 L=10.5	1	
39	11.000.00082	送料牙	Feed dog	1	
40	17.02.00098	螺钉	Screw SM1/8"×44 L=6	2	